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PRELIMINARY ISSUE

D5718-3

Job Sheet 197862



POSITIVE RECALL

EFFECTIVE DATE 08/2019

RELEASED 68

waiting for FAT Approval

DATE 21

DATE 08/2019

DATE 11/2019

Priority: Medium



Part No: D5718-3

Job Qty: 8 pcs

Part Name: Bearpaw Clamp



Part Weight: 0 lbs

Status: New

Job Created: 7/18/19

Job Tracking No:

Due Date: 8/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Rev. A SHD
19/09/14

Note: DWG D5718 REV: PRELIM A4 IPP REV: A 19.06.05 NEW ISSUE DD VERF: JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs		8/20/19	0.17	0.40	Waterjet - Flow		DC 19/10/01
110	QC 2	8 pcs		8/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		DC 19/10/01
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

PRIORITY

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120	QC 8	8 pcs	8/20/19	0.00 0.00	QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	DAS
					QC 8 - 14	41
					QC 8 - 17	9-81
					QC 8 - 20	
					QC 8 - 25	DAS
					QC 8 - 3	81
					QC 8 - 32	9-89
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
130	Small Fab - Brake NC - B4B	8 pcs	8/20/19	0.25 0.32	Small Fab - Brake - 1 - B4B	
					Small Fab - Brake - 2 - B4B	
					Small Fab - Brake - 3 - B4B	OCT 03 2019
140	QC 5	8 pcs	8/20/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	OCT 01 2019
					QC 5 - 61	DAS
					QC 5 - 81	40
						9-89
150	Packaging 3-1 - Stock - B4B	8 pcs	8/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	



see
Marcel

DAS
68
OCT 9 11 2019

Packaging 3 - 6 - B4B
Packaging 3 - 7 - B4B
Packaging 3 - 8 - B4B
Packaging 3 - 9 - B4B
Packaging 3 - 10 - B4B
Packaging 3 - 11 - B4B
Packaging 3 - 12 - B4B
Packaging 3 - 13 - B4B
Packaging 3 - 14 - B4B
Packaging 3 - 15 - B4B
Packaging 3 - 16 - B4B
Packaging 3 - 17 - B4B
Packaging 3 - 18 - B4B
Packaging 3 - 19 - B4B
Packaging 3 - 20 - B4B
Packaging 3 - 21 - B4B
Packaging 3 - 22 - B4B
Packaging 3 - 23 - B4B
Packaging 3 - 24 - B4B
Packaging 3 - 25 - B4B
Packaging 3 - 26 - B4B
Packaging 3 - 27 - B4B
Packaging 3 - 28 - B4B
Packaging 3 - 29 - B4B
Packaging 3 - 30 - B4B
Packaging 3 - 31 - B4B
Packaging 3 - 32 - B4B
Packaging 3 - 33 - B4B
Packaging 3 - 34 - B4B
Packaging 3 - 35 - B4B
Packaging 3 - 36 - B4B

DAS

21

9-30

OCT 1 1 2019

DAS

21

9-30

OCT 1 1 2019

160 QC 21 - SA 8 8/20/19 0.00 0.00
pcs

QC 21 - SA - 21
QC 21 - SA - 70
QC 21 - SA - 53

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Form as per dwg
140 - QC5- Inspect part completeness to step on W/O
150 - Identify as per dwg & Stock Location:
160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S13GA	304/316 .090" Sheet	.7640 sf (.0955 ea)	100-Waterjet - Flow - 1	F103033

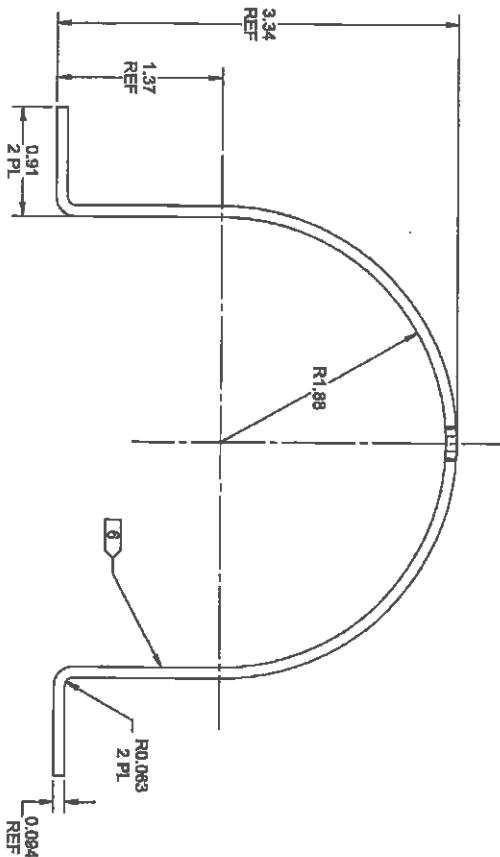
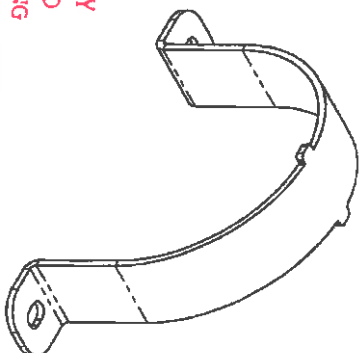
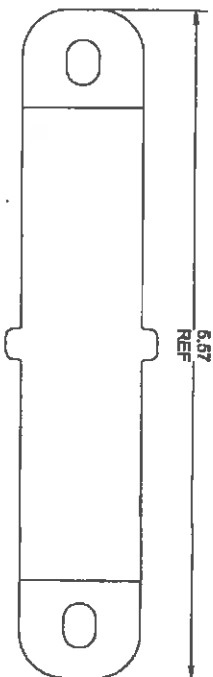
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S13GA	1	9	0

Part Specifications

Specifications could not be found.

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D5718-3 BEARPAW CLAMP

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WITHOUT NOTICE
WORK ORDER
NO. 107862

- NOTES:
- 1) MATERIAL: MAKE FROM D5718-3F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK: SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER OSI 044.6.1
 - 7) WEIGHT: 0.27 lbs

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC.
DRAWN	RF	HILLSBORO, OR
CHECKED	PM	DRAWING NO.
MFG. APPR.	DD	D5718
APPROVED	VS	TITLE
DE APPR.	DS	BEARPAW CLAMP
DATE	19.07.19	SCALE
		NTS

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